Specifications

TFT-LCDmodule

Model No：FB040ESP302-A

Customer name:

The project name:

For Customer's Acceptance	
Approved by	**Comment**

	Signature	Date
Prepared by		
Checked by		
Approved by		

Contents

1 General Description

FB040ESP302-A is a transmissive type a-Si TFT-LCD (amorphous silicon thin film transistor liquid crystal display) module, which is composed of a TFT-LCD panel, a driver circuit a backlight unit, The panel size is 3.97inch and thresolution is 480x800. High image quality a-Si TFT LCD module. Partial-screen display function is available. Sleep and Stand-by modes are available for power saving.

1.1 Features

No	Item	Specification	Remark
1	Display Mode	Normally Black	
2	Screen Size	3.97inch (diagonal)	
3	Resolution	480XRGBX800	
4	Color Number	16.7M	
5	Color Arrangement	RGB-stripe	
6	Driver IC	ST7701S	
7	Back Light	White LED*8	
8	Viewing Direction	ALL O'clock	
9	Interface	MIPI	
10	Surface Treatment	UV Cut	

1.2 Application

- Mobile phone.
- Portable multimedia device.

2 Outline Dimension

The mechanical detail is shown in Fig. 1 and summarized in Table 1 below.

Parameter	Specifications	Unit
Outline dimensions	57.14(W) x96.85(H) x2.05+_0.1(D) (LCM,no include FPC)	mm
Active area	51.84(W) x86.40(H)	mm
Resolution	480(H)RGBx 800(V) dots	-
Dot size	0.108 (H) ×0.108	mm
Module brightness	400	cd/㎡

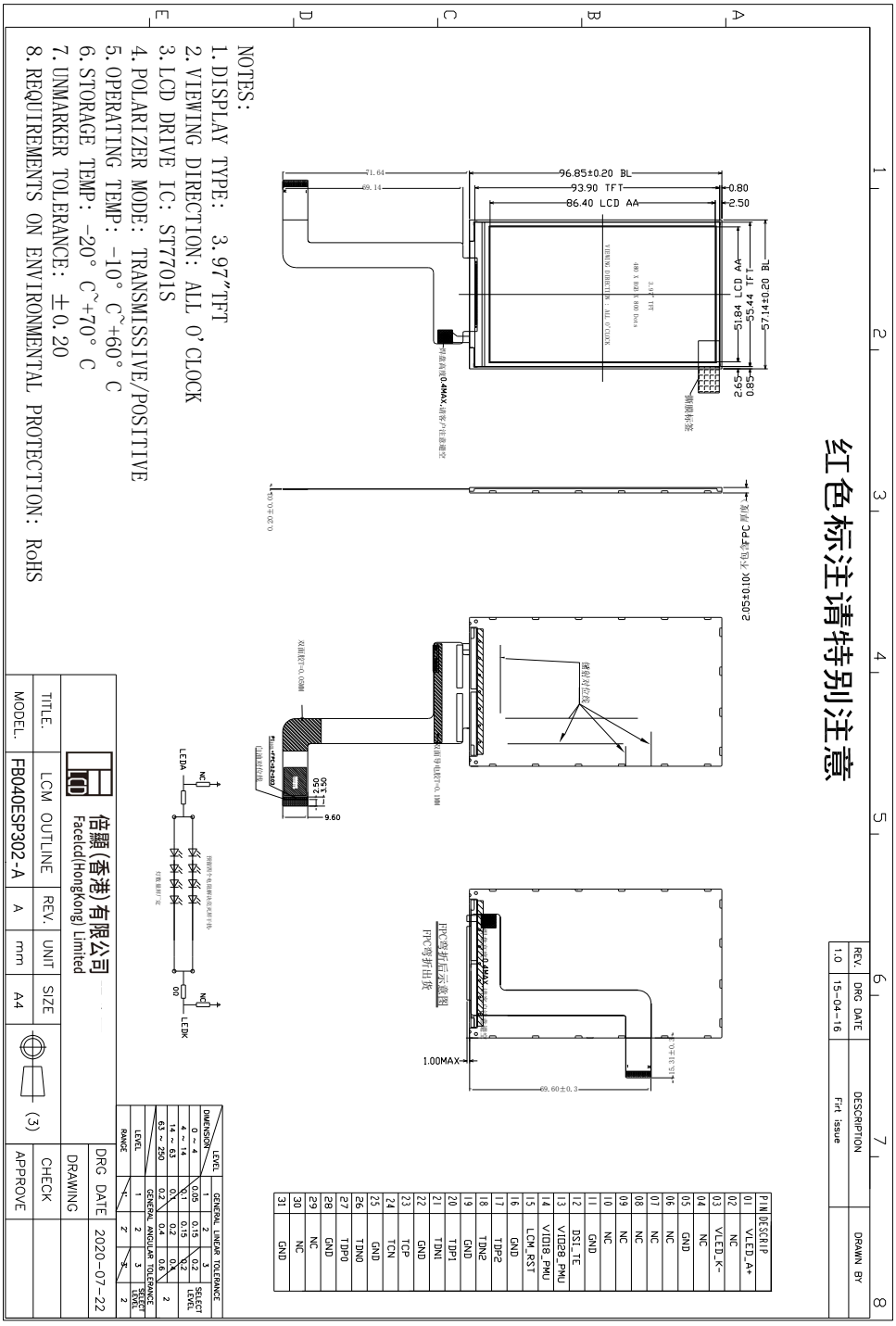


Figure 1: Module specification of the module

3 Electrical Characteristics

3.1 TFT-LCD Module

Ta=25℃

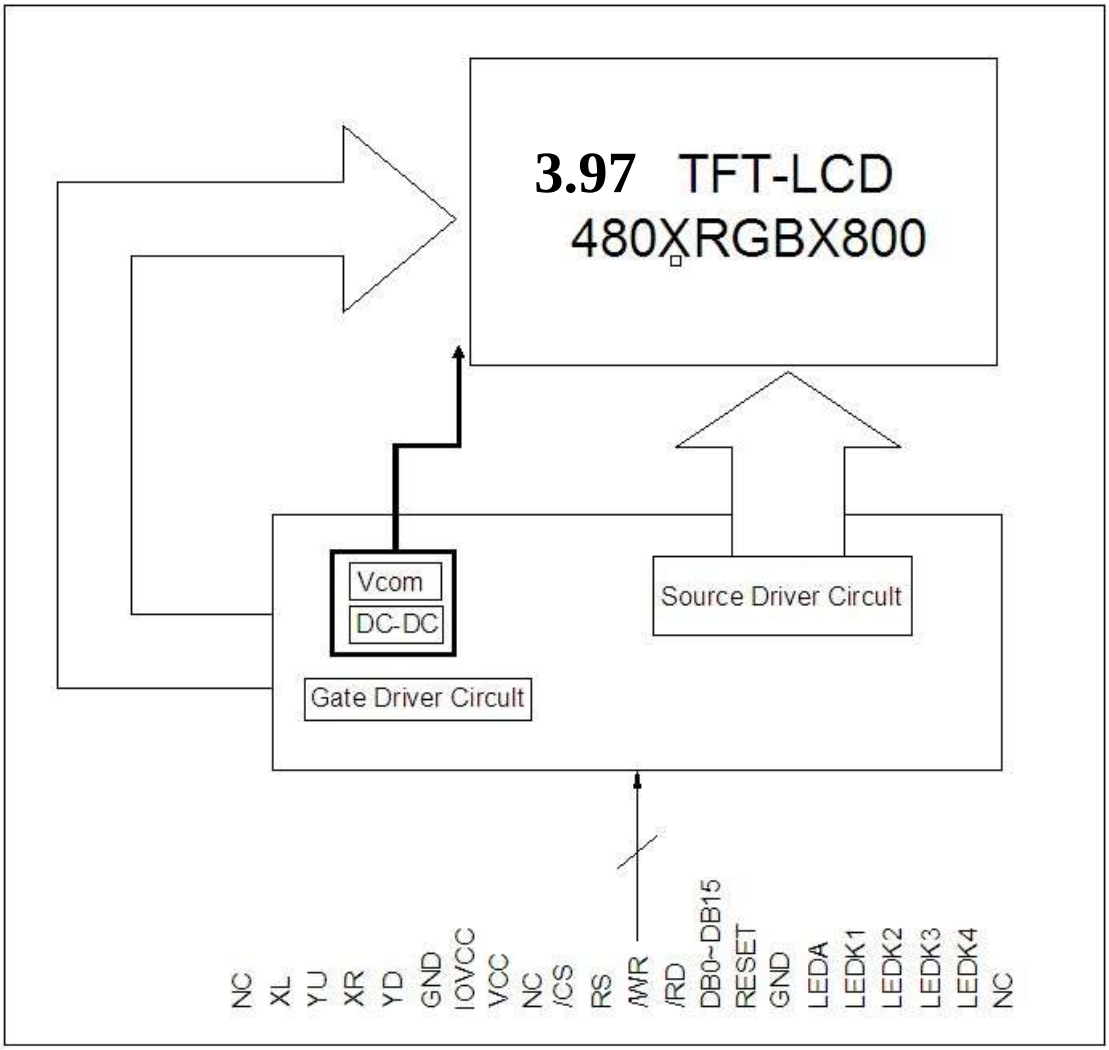
Item	Symbo	Value			Unit	Notes
		Min	Typ	Max		
Supply Voltage for logic	Vcc	2.5	2.8	3.3	V	
	Vci	2.5	2.8	3.3		
TFT Gate ON Voltage	VGH *	10	15	20	V	
TFT Gate OFF Voltage	VGL	-15	-8	-5	V	
Operating temperature	Top	-20		+70	℃	
Storage temperature	Tst	-30		+80	℃	

3.2 Back-Light Unit

Item	Symbol	Min.	Typ.	Max.	Unit	Remark
Current	IF	--	40	50	mA	IF=40mA VF=12V
Forward voltage	VF	11.2	12	12.8	V	
Chroma	X	0.240		0.28		
	Y	0.250		0.29		
Brightness	L	5000			Cd/m2	
Uniformity	UBL	80			%	

- 8 LEDs used
- The luminous intensity of LED is strongly dependent on the driving current.
- It is recommended the input of backlight to be constant current rather than constant voltage.

4 Block Diagram



Pin No.	Symbol	Functional	Notes
1	LEDA	Power supply for backlight anode input terminal.	
2	NC	NC	
3	LED-K	Power supply for backlight cathode input terminal.	
4	NC	NC	
5	GND	Ground	
6~10	NC	NC	
11	GND	Ground	
12	TE	Tearing effect output	
13	VCC	Power supply for the system 2.8V	
14	IOVCC	Power supply for the system 1.8V/2.8V	
15	RESET	Reset signal pin	
16	GND	Ground	
17,18	NC	NC	
19	GND	Ground	
20	D1P	MIPI_DSI data lane 1 positive end input pin	
21	D1N	MIPI_DSI data lane 1 negative _end input pin	
22	GND	Ground	
23	CLKP	MIPI_DSI clock lane positive_ end input pin	
24	CLKN	MIPI_DSI clock lane negative_ end input pin	
25	GND	Ground	
26	D0N	MIPI_DSI data lane 0 negative _ end input pin	
27	D0P	MIPI_DSI data lane 0 positive_ end input pin	
28	GND	Ground	
29,30	NC	NC	
31	GND	Ground	

5 TFT-LCM Interface Specification

6 Description of Interface'Signal

6.1 Mipi Interface- High Speed Mode Timing Characteristics

Sitronix ST7701S

7.5.4 MIPI Interface Characteristics:

7.5.4.1 High Speed Mode

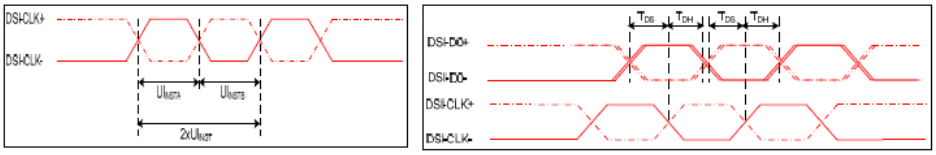


Figure 4 DSI clock channel timing

Figure 5 Rising and falling time on clock and data channel

VDDI=1.8,VDD=2.8, AGND=DGND=0V, Ta=25 ℃

Signal	Symbol	Parameter	MIN	MAX	Unit	Description
DSI-CLK+/-	$2xUI_{INSTA}$	Double UI instantaneous	4	25	ns	
DSI-CLK+/-	UI_{INSTA} UI_{INSTB}	UI instantaneous halfs	2	12.5	ns	UI = UI_{INSTA}= UI_{INSTB}
DSI-Dn+/-	tDS	Data to clock setup time	0.15	-	UI	
DSI-Dn+/-	tDH	Data to clock hold time	0.15	-	UI	

Table 7 Mipi Interface- High Speed Mode Timing Characteristics

6.2 DC Characteristics

Typical Operating Conditions (Ta=25℃)

Item	Symbol	Values			Unit	Remark
		Min	Typ	Max.		
Power Supply	Vcc	2.3	3.3	4.8	V	
Power Supply	IOVCC	1.65	1.8	3.3	V	
Normal mode Current consumption	Icc	-	40	-	mA	Vcc=2.8V
TFT Gate ON Voltage	VGH	12		18	V	
TFT Gate OFF Voltage	VGL	-13.5		-6	V	

6.4 Reset Timing

7.5.5 **Reset Timing:**

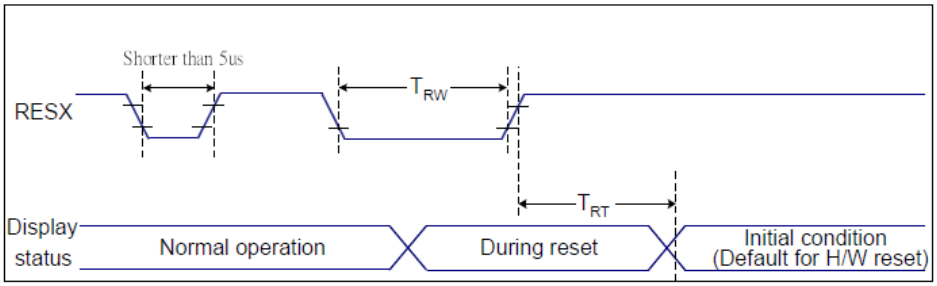


Figure 9 Reset Timing

VDDI=1.8,VDD=2.8, AGND=DGND=0V, Ta=25℃

Related Pins	Symbol	Parameter	MIN	MAX	Unit
RESX	TRW	Reset pulse duration	10	-	us
	TRT	Reset cancel	-	5 (Note 1, 5)	ms
				120(Note 1, 6, 7)	ms

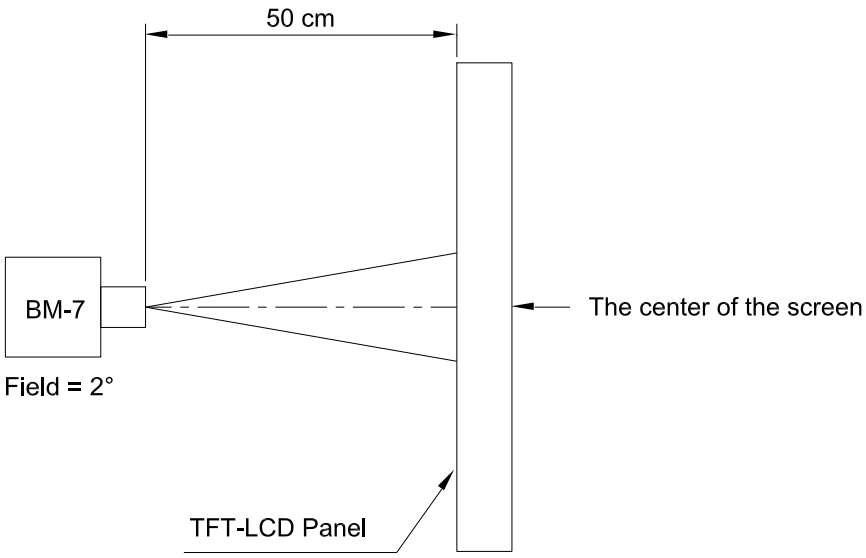
Table 9 Reset Timing

7. Optical Specification

Item		Symbol	Condition	Min.	Typ.	Max.	Unit	Note
Transmittance (with Polarizer)		T (%)	Θ=0 Normal viewing angle	–	4.14	–	%	Measuring with Polarizer，Reference Only
Transmittance (without Polarizer)		T (%)		–	13.13	–	%	
Contrast		CR		720	900	–	–	(1)(2)
Response time	Rising	T_R		–	16	21	msec	(1)(3)
	Falling	T_F		–	19	24		
Color gamut	(%)			–	70	–	%	C-light
Color chromaticity (CIE1931)	White	W_x		-0.02	0.310	+0.02	–	(1)(4) CF glass
		W_y			0.336			
	Red	R_x			0.647		–	
		R_Y			0.317		–	
	Green	G_x			0.275		–	
		G_Y			0.582			
	Blue	B_x			0.140		–	
		B_Y			0.088			
Viewing angle	Hor.	Θ_L	CR>10	–	80	–	–	(1)(4) Measuring with Polarizer，Reference Only
		Θ_R		–	80	–		
	Ver.	Θ_U		–	80	–		
		Θ_D		–	80	–		
Optima View Direction		Free						(5)

Note 1: The brightness test equipment setup

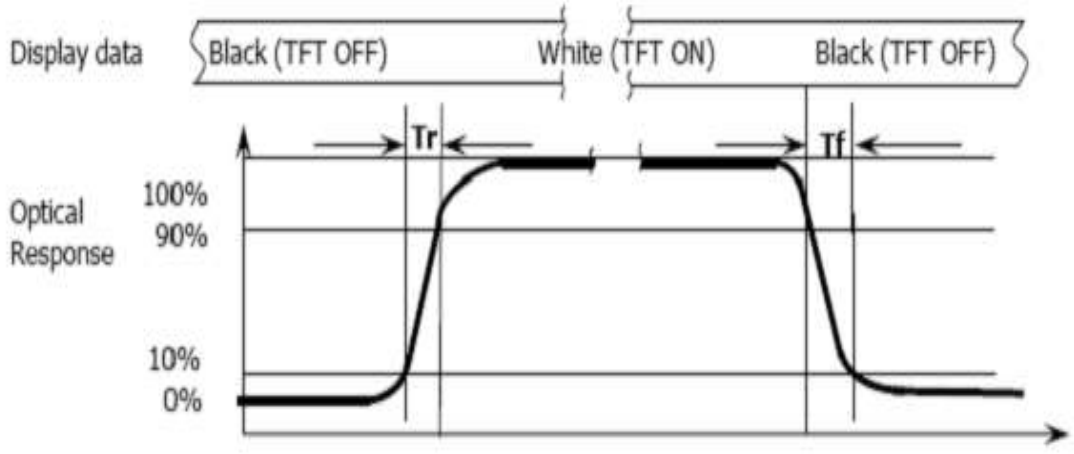
I_B=60mA, Field=2° (As measuring “black” image, field=2° is the best testing condition.)



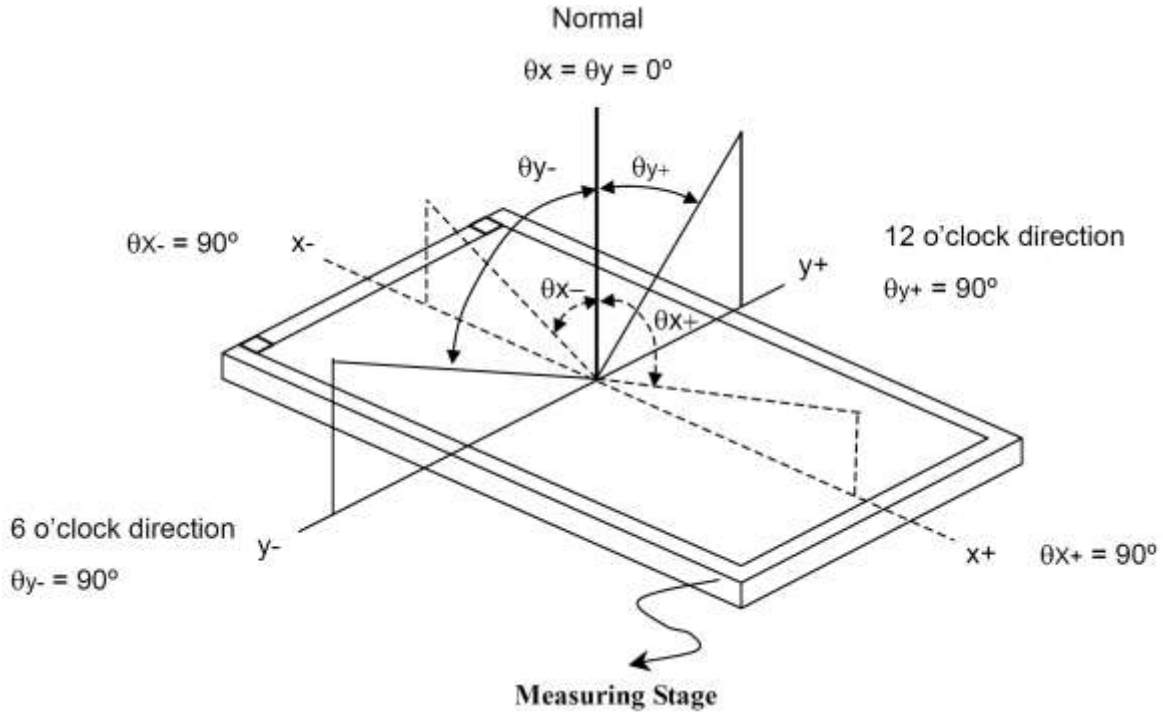
Note 2: Definition of contrast ratio (**C.R**)

$$C.R = \frac{\text{Brightness When LCD is at “White” State}}{\text{Brightness When LCD is at “Black” State}}$$

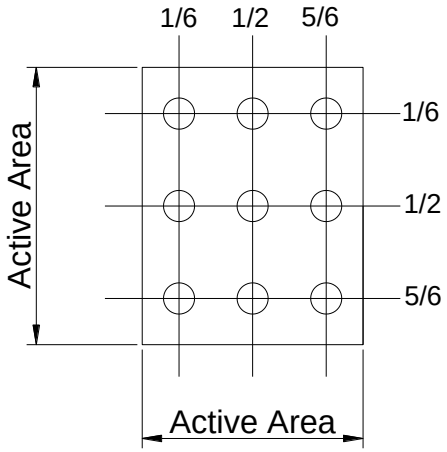
Note 3: Definition of response time



Note 4: Definition of viewing angle



Note 5: Definition of uniformity (**Un**)

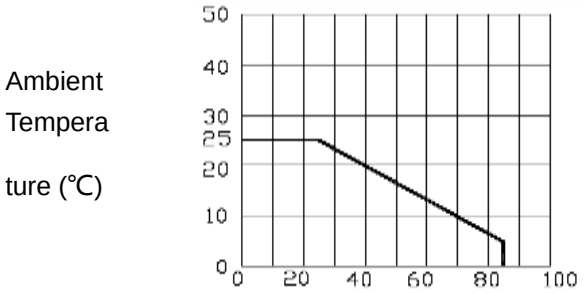


$$Un = \frac{Bmin}{Bmax} \times 100\%$$

8 Environment Absolute Maximum Ratings

Item	Symbol	Min	Max	Unit	Remark
Operation temperature range	Top	-10	60	℃	Ambient
Storage temperature range	Tst	-20	70	℃	Ambient

- Corrosive gas environment is not acceptable.
- TFT-LCD color will change slightly depending on environment temperature. This phenomenon is reversible. Current reduction rate of LED backlight is according to the graph indicated below:

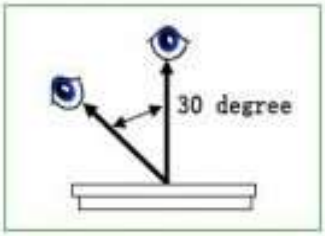


10 Inspection Standard

This standard apply to TFT module specification.

1. Inspection condition:

Under daylight lamp 20~40W, product distance inspector'eye 30cm.incline degree 30° .



2. Inspection standard

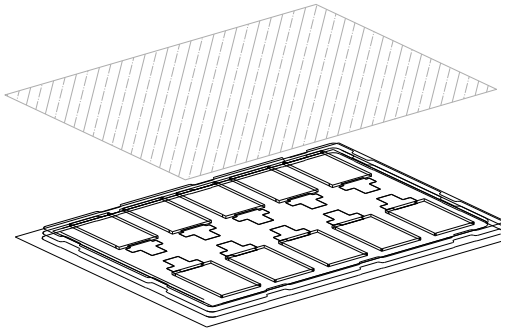
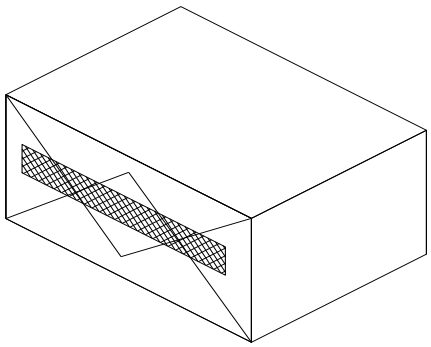
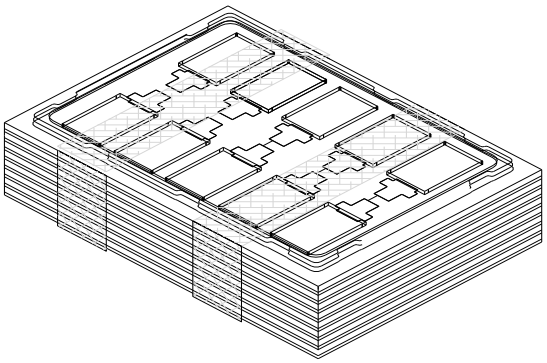
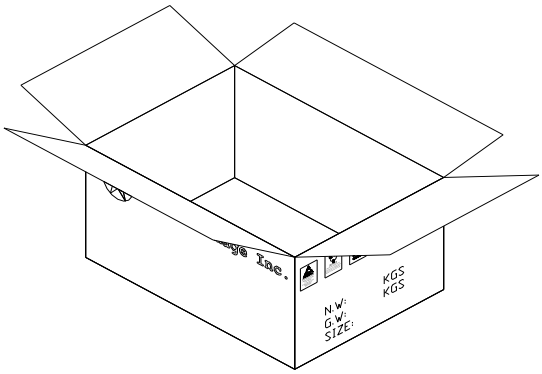
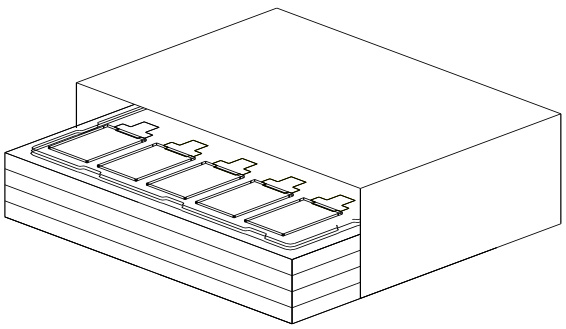
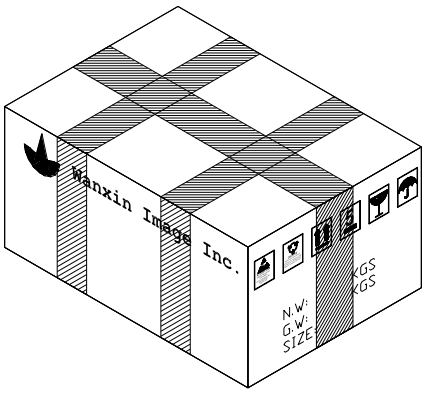
NO.	Item	Inspection standard	Rate
2.1	**Dot**	Case of Dot defect is below ① Bright Dot (whit spot) : "0" ② Dark Dot (black spot) : "0" (In case of Dark Dot on Main TFT LCD) - NG if there's full Dot defect. - Damaged less than the size of sub-pixel is not counted as defect - Dots darker than the size of sub-pixel are not defined as bright dot defect	minor

area / size（mm）	Acceptable number
Φ≤0.10	ignore
0.10<Φ≤0.15	3
0.15<Φ≤0.20	2
0.25<Φ≤0.25	1
0.25<Φ	0

2.2	line

Size（mm）		Acceptable number
ignore	W≤0.03	ignore
L≤4.0	0.03<W≤0.04	2
L≤4.0	0.04<W≤0.05	1
	0.05<W	Treat with dot non-conformance

11 Package

1 	4 
10 pcs per tray + 1 cover (EPE)	Packing bag
2 	5 
15 trays + 1 dummy tray = 150 ps	Putting bag into carton Protected by 2 pieces of cushion EPE sheet
3 	6 
Putting trays into anti-electrostatic bag	Packing carton with sealing tape

	Carton outline size: 400×295×145 (mm)

12 Precautions

Please pay attentions to the followings as using the LCD module.

12.1Handling

(a) Do not apply strong mechanical stress like drop, shock or any force to LCD module. It may cause improper operation, even damage.

(b) Because the polarizer is very fragile and easy to be damaged, do not hit, press or rub the display surface with hard materials.

(c) Do not put heavy or hard material on the display surface, and do not stack LCD modules.

(d) If the display surface is dirty, please wipe the surface softly with cotton swab or clean cloth.

(e) Avoid using Ketone type materials (e.g. Acetone), Toluene, Ethyl acid or Methyl chloride to clean the display surface. It might damage the touch panel surface permanently. The recommended solvents are water and Isopropyl alcohol.

(f) Wipe off water droplets or oil immediately.

(g) Protect the LCD module from ESD. It will damage the LSI and the electronic circuit.

(h) Do not touch the output pins directly with bare hands.

(i) Do not disassemble the LCD module.

(j) Do not lift the FPC of Touch Panel.

12.2Storage

(a) Do not leave the LCD modules in high temperature, especially in high humidity for a long time.

(b) Do not expose the LCD modules to sunlight directly.

(c) The liquid crystal is deteriorated by ultraviolet. Do not leave it in strong

ultraviolet ray for a long time.

(d) Avoid condensation of water. It may cause improper operation.

(e) Please stack only up to the number stated on carton box for storage and transportation. Excessive weight will cause deformation and damage of carton box.

12.3Operation

(a) When mounting or dismounting the LCD modules, turn the power off.

(b) Protect the LCD modules from electric shock.

(c) The Driver IC control algorithms stated above should always obeyed to avoid damaging the LSI and electronic circuit.

(d) Be careful to avoid mixing up the polarity of power supply for backlight.

(e) Absolute maximum rating specified above has to be always kept in any case. Exceeding it may cause non-recoverable damage of electronic components or, nevertheless, burning.

(f) When a static image is displayed for a long time, remnant image is likely to occur.

(g) Be sure to avoid bending the FPC to an acute shape, it might break FPC.

(h) Most of the touch screens have air vent to equalize the inside air pressure to the outside one. The air vent must be open and liquid contact must be avoided as the liquid may be absorbed if the liquid is accumulated near the air vent.

(i) For the fragility of ITO film, it should avoid to use too tapering pen as the input material.

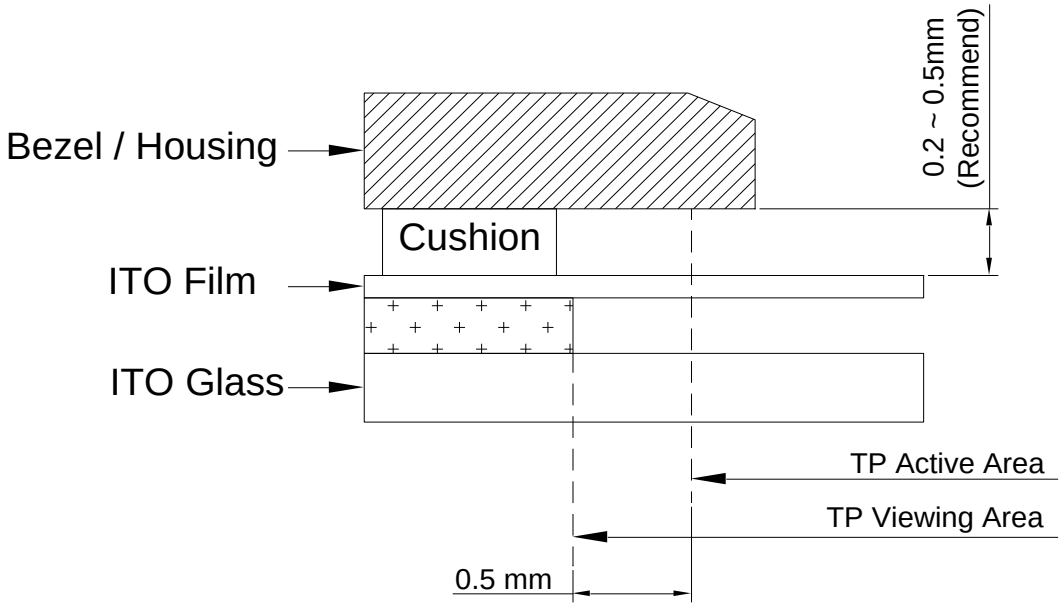
12.4Touch Panel Mounting Notes

(a) If a cushion is used between bezel/housing and film must be choose as free as enough to absorb the expansion and contraction to avoid the distortion of film.

(b) The cushion must be placed out of the Viewing Area.

(c) Bezel/Housing edge must be posited between Key Area and Viewing Area. The edge enters the Key Area may cause unexpected input if the gap is too narrow or foreign particles like dusts exist between Bezel/Housing and ITO film.

(d) Mounting example:



The corner part has conductivity. Do not touch any metal part after mounting.

12.5Others

a) If the liquid crystal leaks from the panel, it should be kept away from the eyes or mouth.

b) For the fragility of polarizer, it is recommended to attach a transparent protective plate over the display surface.

c) It is recommended to peel off the protection film on the polarizer slowly so that the electrostatic charge can be minimized.

13 Records of Version

Version	Revise Date	Page	Content
A	2021.01.04	All	New released